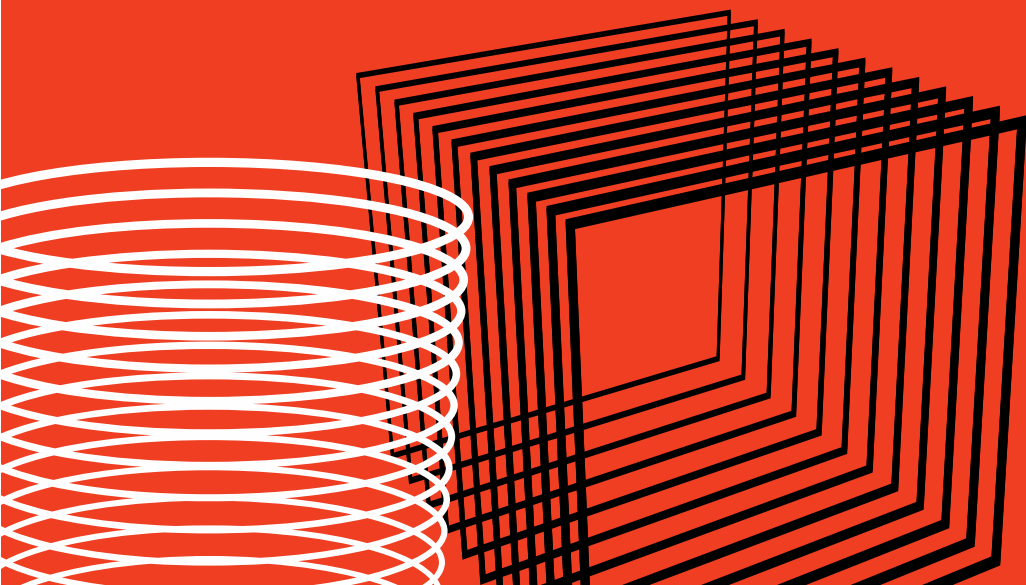


ORORA



1 Introduction

Orora was granted Project Approval by the NSW Government Department of Planning for the Construction of a new paper mill at Amcor's Matraville Plant (Project B9) under Application Number 05_0120 in July 2007.

As part of this approval, condition 34 requires an Annual Environmental Monitoring Report (AEMR) to be submitted.

This AEMR details environmental performance and works carried out during the 12 month reporting period from July 2014 to June 2015.

2 Description of Works

2.1 Works Conducted

Earth noise mounds were constructed on the vacant area behind properties on Partanna Avenue to mitigate possible demolition noise.

The Wastepaper yard construction project was completed.

2.2 Works Planned for the next reporting period

Demolition of the B5 and B7 buildings is planned for 2015/16. Effective noise mitigation for the demolition of the B7 building is being investigated and will be implemented before B7 demolition begins.

2.3 Land Sale

Land on the corner of McCauley Street and Australia Avenue was sold and is therefore no longer part of the Orora site.

3 Environmental Performance

3.1 Community Complaints

During the reporting period, B9 received 20 complaints via the Orora Environment Hotline and the EPA.

These complaints were divided between the following categories:

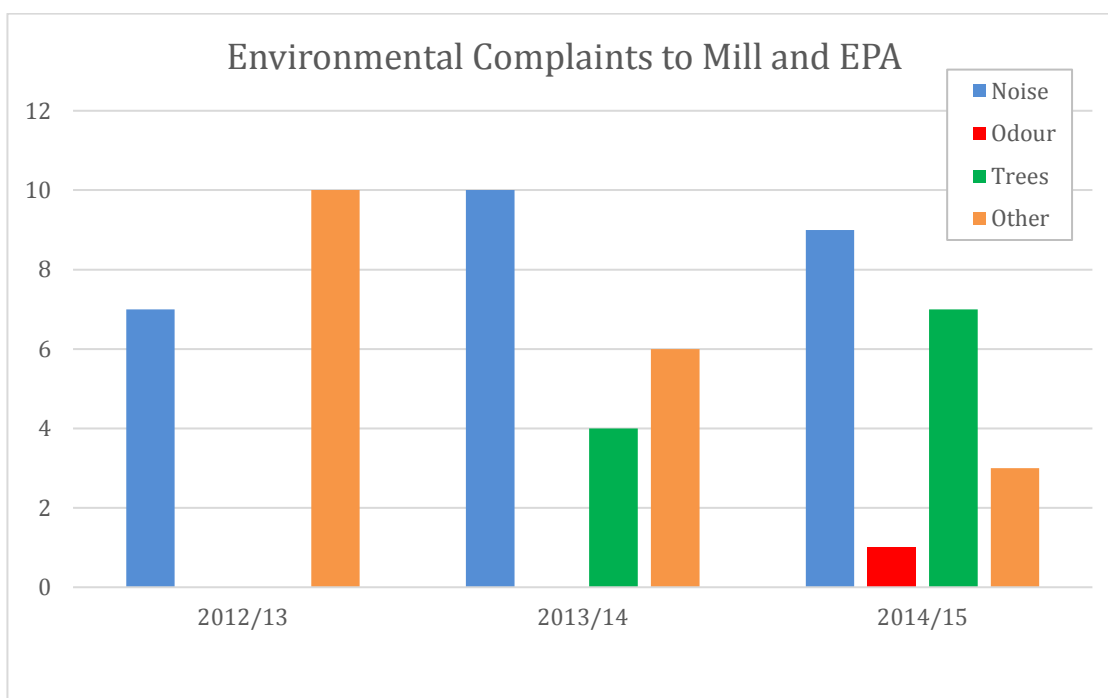
- Noise: 9 complaints
- Odour: 1 complaints
- Trees: 7 complaints
- Other: 3 complaints

The noise complaints were due to a number of different reasons, including steam safety relief valves, an ineffective silencer on a fan, bore pumps at Snape Park, a reverse beeper and front end loader bucket scraping. These issues were addressed as they were raised.

Five of the seven tree complaints were asking for trees on Orora property to be trimmed. Two of the complaints were for blocked sewer pipes due to trees on Orora property. All issues were addressed at the time they were raised.

Two of the three “other” complaints were due to dust leaving the site while a pile of soil was being relocated. The third complaint was from a neighbour who was concerned that roof sheets on the B7 building would fall off. These loose sheets were removed.

Figure 1: Historical Complaints Data



3.2 Community Liaison group meetings

Two Community Liaison group meetings were held during the reporting period on the following dates:

- December 10th, 2014
- March 3rd, 2015

Information relating to progression of works, production performance and environmental complaints were presented and discussed.

Minutes from each meeting have been posted on the Orora website www.ororagroup.com

3.3 Community Notifications

Two community update flyers were sent to neighbouring residences, in July 2014 and June 2015.

The first flyer introduced the company name change from Amcor to Orora, detailed the proposed plans for the demolition of B5 and B7 buildings, gave an update on the sale of Botany Mill land, and listed the Botany Mill Community Liaison Group membership details.

The second flyer gave an update on the B5 and B7 building demolition planning progress, noise modelling and mitigation, the introduction of security patrols at the B8 machine building, and progress on the sale of land on site.

3.4 Environmental Incidents

There were no reportable environmental incidents during the reporting period.

3.5 Noise Monitoring

Noise monitoring, as required by the Botany Mill Environmental Protection Licence (EPL) was conducted on a quarterly basis during the reporting period. These noise monitoring reports can be found on the Orora website: www.ororagroup.com.au.

Noise contribution from the site was found to be compliant.

3.6 Air emissions

Air emissions testing of the four package boilers was conducted in June 2015, as per the site EPA Licence. This monitoring report can be found on the Orora website: www.ororagroup.com.au

Boiler air emissions were found to be compliant.

3.7 Water Use

B9 currently has the following water access licence (WAL) and Approval for extracting groundwater:

- WAL 36382
- Approval 10WA118709

Usage for the reporting period was 2,957 ML, against a licence limit of 2,920 ML. This overuse was due to control communication issues between the Mill site and the bore pumps. This issue has now been rectified, with bore water usage reduction of 10%.

3.8 Sydney Water Trade Waste

Eight-day effluent testing was performed, with results sent to Sydney Water as per the Consent to Discharge Industrial Trade Wastewater.

3.9 NSW EPA Environmental Protection Licence (EPL)

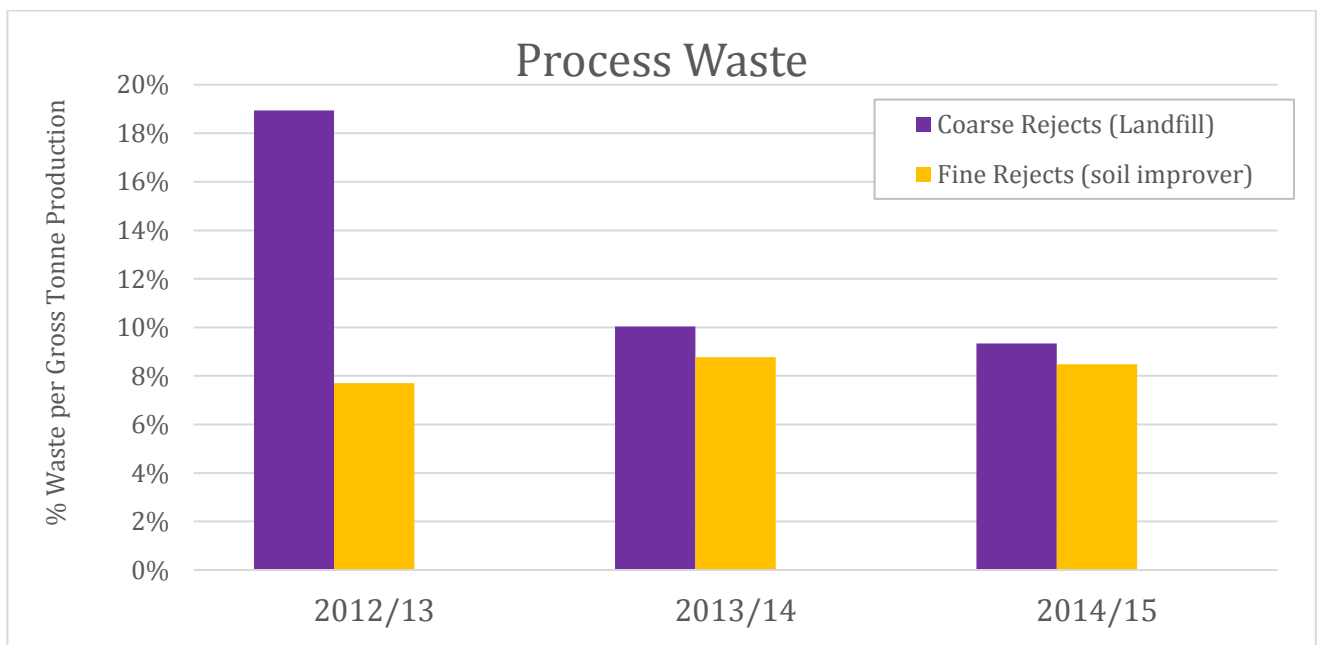
The Annual return for the Botany Mill EPL 1594 was initially submitted in April 2015 as required, and was resubmitted in September 2015. One licence condition was not met, with noise monitoring not having been conducted within the first 3 months of the reporting year (March- May 2014).

3.10 Waste

Table 1: Comparison of predicted and actual waste generation.

Waste	Waste Management Plan	Current Performance 2014/15	Management
Coarse Rejects	28,000 T	35,195 T	Landfill
Fine Rejects	11,000 T	31,944 T	Re-use as Soil improver under EPA exemption

Figure 2: Historical Process Waste Data



3.11 Contaminated Land

A final site validation assessment was conducted by SBS&G in April 2015 found that the completed remediation works have met the requirements and objectives of the RAP resulting in the site being considered suitable for industrial use subject to ongoing management.

Validation of groundwater conditions has been documented in a report by JBS&G in 2015 and found that concentrations at the down-gradient site boundary has improved following site remediation works.

The ammonium impacted material excavated from site as groundwater source material was the subject of bioremediation activities and subsequent validation as documented by JBS&G (2015b).