

As a leading producer of packaging and packaging-related products, Orora recognises its environmental responsibilities and strives to conduct its business in a sustainable manner.

Orora is committed to zero harm in our day to day operations.

We strive to continually improve our environmental performance by finding better ways to manufacture and distribute our products. Specifically, we undertake to:

- Use risk management processes to identify and manage potential environmental impacts in our daily operations.
- Integrate environmental management into all aspects of business management.
- Promote the responsible use of our products throughout their entire lifecycle by helping our customers design and manufacture innovative, safe and reliable products.
- Comply with environmental legislation and other requirements, ensuring Orora strives to achieve the best practicable outcomes.
- Set and review measurable environmental objectives, key performance indicators and targets.
- Communicate this policy to team members, contractors, visitors, customers and the public.
- Educate team members and contractors to ensure that the policy and its associated procedures are fully understood and integrated into everyday work practices.
- Communicate openly with team members, contractors, visitors, customers and the public about our environmental performance.
- Strive to be a valued member of the community.
- Undertake a periodic review of this policy to ensure effectiveness is maintained.

The actions of every Orora team member will help us achieve these environmental commitments, which will, in turn, maximise long-term sustainable value for our shareholders and other key stakeholders.

A handwritten signature in black ink, appearing to read "Nigel Garrard".

Nigel Garrard
Chief Executive Officer
Orora Limited
December 2013